



Material - ASTM A747 Grade CB7Cu-1 (H1025)

Standard Specification for Steel Castings, Stainless, Precipitation Hardening

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A747 / A747M Steel Castings, Stainless, Precipitation Hardening

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.070 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	1.000 max.		
Manganese	Mn %	0.700 max.		
Phosphorus	P %	0.035 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	15.500 17.700		
Nickel	Ni %	3.600 - 4.600		
Copper	Cu %	2.500 - 3.200		
Niobium	Nb %	0.150 - 0.350		
Nitrogen	N %	0.050 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 1035 min. Yield Strength in Mpa 965 min. Elongation in % 9 min. Reduction of Area in % - Hardness in BHN 311 min. Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92180	UNS	USA	Casting
SA-747 CB7Cu-1	ASME	USA	Casting
17-4PH	SAE	USA	Steel
Z 7 CNU 17-04	AFNOR NF	France	Steel
5622	AMS	USA	Bar, Wire, Tube and Forging
X 5 CrNiCuNb 16-4	DIN	Germany	Steel
X 5 CrNiCuNb 16-4	EN	European Union	Forging

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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